

**Date: 29-Sep-25**

**DEPARTMENTAL**

Posting #	Department	Classification	Team	Shift
GSC0901	GSC	Production Team Leader	Count	X
GSC0902	GSC	Production Team Leader	Core Team	X

**These openings are available to  
GSC Production Team Members Only  
Applications will be accepted until **12:00 pm**  
**Thursday, October 2, 2025****

## **DEPARTMENTAL**

Posting #	Department	Classification	Team	Shift
GA0901	GA	Production Team Leader	Team 51	1
GA0902	GA	Production Team Leader	Team 11	1
GA0903	GA	Production Team Leader	Team 12	1
GA0904	GA	Production Team Leader	Team 13	1
GA0905	GA	Production Team Leader	Team 14	1
GA0906	GA	Production Team Leader	Team 15	1
GA0907	GA	Production Team Leader	Team 16	1
GA0908	GA	Production Team Leader	Team 17	1
GA0909	GA	Production Team Leader	Team 18	1
GA0910	GA	Production Team Leader	Team 32	1
GA0911	GA	Production Team Leader	Team 41	1

**These openings are available to  
General Assembly Production Team Members Only  
Applications will be accepted until **12:00 pm**  
**Thursday, October 2, 2025****

## DEPARTMENTAL

Posting #	Department	Classification	Team	Shift
BD0901	Body	Production Team Leader	DIG (see details below)	2

**These openings are available to**  
**Body Production Team Members Only**  
**Applications will be accepted until 12:00 pm**  
**Thursday, October 2, 2025**

## DEPARTMENTAL

**Date:**

**Work Group:** Team Leader

**Posting #:**

**Department:** Welding

**Shift:** B

**Dig Layout Team Leader**

### Roles and Duties

#### Oversee CAMI Production & Quality Systems - Final vehicle Assembly

Perform data evaluation and provide real-time production support on the **General Assembly** line, focusing on **LA - Framing and Chassis** operations

Perform dimensional data analysis using **Perception** scanning systems and validate results through correlation studies with **CMM** data to support quality assurance and root cause analysis

Liason with Maintenance & Engineering for tooling adjustments & modifications

Responsible for production line calls in **General Assembly** relating to fits and quality issues

Understand and support Quality requirements for joining technologies:  
(i.e.: Fastening strategies, Resistance welding, sealer, clinching and self piercing rivets)

Evaluate and understand body fits to vehicle specs for adjustments

Track & Update BPD L4/5 initiatives

#### Interpret and apply Geometric Dimensioning and tolerancing (GD&T) to measurements

Use and Interpret CAD modelers (Vis-mockup, Unigraphics, ISRA Vision system)

Understand and adjust body jig and fixtures to the measurement data

Weld Process Checks

#### Operate/program advanced measurement equipment:

Small tools: ex. Vernier, dial indicators and gages

As Proficiency increases: Laser Gage, Romer Arm, Leica, Faro Laser tracker, Coordinate Measurement Machine(CMM)

Conduct, track & evaluate measurement results

#### Supplier Liaison

Interface with suppliers and containment providers to control dimensional changes to their parts and components

Facilitate containment activities with Third party containment companies and online containment

**Work on line as required**

**Beneficial Skills / Applicant must have the ability & willingness to learn:**

Problem Solving and evaluation skills

Computer proficiency - Excel / Word/ Outlook / Powerpoint / Microsoft Access

Computer ability to use proprietary software (Polyworks / Perceptron / GDIS / Vis-mockup)

Computer ability to access and interpret CAD and GD&T requirements

Written and oral communication skills

Math Skills

Work and interface as part of a team to achieve CAMI Quality objectives

Able to meet the licensing requirements for mobile equipment

Ability to work independently

**Special Assignments & Other duties as required**

- Shift as required
- Available for multiple day offsite training as required
- Potential domestic & foreign travel - applicant must have no issues qualifying for a Canadian passport
- Presentations to management staff and visitors as required.
- Technical degree/diploma would be an asset
- Participate in Kaizen events to help with Continuous Improvement