

# GENERAL ASSEMBLY

	TEAM	SIZE	STATIONS	DESCRIPTION	WORK TYPE
IP SUB	Team 01	6	25-IP-001S	<ul style="list-style-type: none"> <li>•Building the IP</li> <li>•Load IP tie bar to rack</li> <li>•IP wire harness assembly</li> <li>• Pedal assy accelerator and install</li> <li>•Module assy and install</li> <li>• cover and duct work assy</li> <li>•Steering and Cluster assy and install</li> </ul>	<ul style="list-style-type: none"> <li>• hoist work</li> <li>•manual rotation of cart for job access</li> <li>•pushing of IP cart to next station</li> <li>•battery gun operations</li> <li>•installing parts and securing</li> <li>•plugging in and testing of IP</li> <li>•limited bending no overhead work</li> </ul>
			25-IP-002S		
			25-IP-004S		
			25-IP-005S		
			25-IP-006S		
			25-'CK-IP		
TIRE / DU SUB	Team 03	6	17-TW-001S	<ul style="list-style-type: none"> <li>•<u>Front drive unit build and tire sub</u></li> <li>•Tire, Rim and TPM and cfrm load</li> <li>•load and unload front drive unit</li> <li>•mount drive motors front and rear</li> <li>•route wire harness</li> <li>•install compressor</li> <li>•install cooler and battery heater</li> <li>•route hose assemblies</li> </ul>	<ul style="list-style-type: none"> <li>•hoist work</li> <li>•EPA and battery gun operations</li> <li>•installing parts and securing</li> <li>•walking to next operation to complete tasks</li> <li>•limited bending no overhead work</li> <li>•</li> <li>•</li> </ul>
			17-TW-002S		
			25-DU-011S		
			25-DU-012S		
			25-DU-013S		
			25-DU-014S		
DOOR LINE SUB	Team 04	7	17-DL-001L	<ul style="list-style-type: none"> <li>•Door Sub left and right and headliner</li> <li>•Loading of flow cart with doors and headliner</li> <li>•door handle install</li> <li>•wire harness install</li> <li>•glass install</li> <li>•wire harness secure to headline</li> </ul>	<ul style="list-style-type: none"> <li>•Hoist work</li> <li>•pushing of flow cart to next station</li> <li>•battery gun operations</li> <li>•installing parts and secure</li> <li>•walking up 4 stairs to platform</li> <li>•limited bending and minor over head work</li> <li>•</li> </ul>
			17-DL-001R		
			17-DL-002L		
			17-DL-002R		
			17-DL-003L		
			17-DL-003R		
			17-HL-HLR2		

CHASSIS	Team 11	5	25-CH-101L	<ul style="list-style-type: none"> <li>•Chassis North and rear drive unit assy</li> <li>•Cross harness install</li> <li>•Vin etch install</li> <li>•rear cargo mat install and secure</li> <li>•Brake sub and install</li> <li>•building of HVAC and install</li> <li>•building of rear drive unit and corners</li> </ul>	<ul style="list-style-type: none"> <li>•Hoist work</li> <li>•battery gun operations</li> <li>•installing parts and secure</li> <li>•walk up 4 stairs to platform</li> <li>•bending kneeling involved but no overhead work</li> </ul>
			25-CH-101R		
			25-CH-102R		
			25-CH-103R		
			25-RC-045S		
CHASSIS	Team 12 (was Team 13)	7	25-CH-61S	<ul style="list-style-type: none"> <li>•obcm module sub</li> <li>•IP install and secure</li> <li>•high voltage charge port install</li> <li>•Main body wire harness install</li> <li>•upper control arm spare tire and rear shock install</li> </ul>	<ul style="list-style-type: none"> <li>•hoist work</li> <li>•battery gun operations</li> <li>•installing parts and secure</li> <li>•walk up 4 stairs to platform</li> <li>•overhead work for main body harness</li> <li>•assist arm use for tire and epa gun attachments</li> <li>•bending sitting reaching required</li> </ul>
			25-CH-104L		
			25-CH-104R		
			25-CH-106L		
			25-CH-106M		
			25-CH-106R		
			25-CH-107L		
CHASSIS	Team 13 (was Team 14)	4	25-CH-107R	<ul style="list-style-type: none"> <li>•upper control secure 12vcable route and poa's</li> <li>•Sub IPEO</li> <li>•install and secure IPEO</li> <li>•load Ress to body</li> <li>•Secure Ress</li> <li>•wire harness work in front of vehicle</li> </ul>	<ul style="list-style-type: none"> <li>•hoist work</li> <li>•battery gun operations</li> <li>•installing parts and secure</li> <li>•walk up stairs to platform</li> <li>•assist arm use for epa gun attachments</li> <li>•some bending some underbody over head work</li> </ul>
			25-CH-108L		
			25-CH-108R		
			25-CH-109R		
CHASSIS	Team 14 (was Team 12)	6	25-CH-110R	<ul style="list-style-type: none"> <li>•seating of main body wire harness and ress connectors</li> <li>•seating of charge port shield</li> <li>•Body marriage</li> <li>•moving in and out of the front drive cradle</li> <li>•moving in and out of the rear drive cradle</li> <li>•secure the cradles to the body</li> <li>•removal of the empty cats back to subs</li> </ul>	<ul style="list-style-type: none"> <li>•lift assist work</li> <li>•battery gun operations</li> <li>•installing parts and secure seating POA's</li> <li>•walk up stairs to platform</li> <li>•assist arm use for epa gun attachments</li> <li>•pushing and pulling of carts with load and without</li> <li>•some underbody overhead work</li> </ul>
			25-CH-110S		
			25-CH-111L		
			25-CH-111M		
			25-CH-111R		
			25-CH-111S		

REAR CRADLE SUB	Team 15 (SUB)	4	25-RC-041S	<ul style="list-style-type: none"> <li>•building the rear cradle</li> <li>•load and secure rear leaf springs and brackets</li> <li>•load and secure rear axle</li> <li>•load and secure rear drive unit and hlf shafts</li> <li>•rotor caliper and hub nut secure both sides</li> </ul>	<ul style="list-style-type: none"> <li>• hoist work</li> <li>•pushing of rear drive cradle cart to next station</li> <li>•battery gun operations</li> <li>•installing parts and securing</li> <li>•assist arm use for epa gun attachments</li> <li>•limited bending no overhead work</li> </ul>
			25-RC-041A		
			25-RC-042S		
			25-RC-043R		
FRONT CRADLE SUB	Team 16 (SUB)	6	25-FC-031S	<ul style="list-style-type: none"> <li>•Build Front drive Cradle</li> <li>•Load cradle and control arms and secure</li> <li>•stab bar and drive motor secure</li> <li>•load front drive unit to half shalf table and secure</li> <li>•load to cradle add front shocks and secure</li> <li>•add CRFM scan all parts</li> <li>•scan and add all hose assy</li> </ul>	<ul style="list-style-type: none"> <li>• hoist work</li> <li>•pushing of front drive cradle cart to next station</li> <li>•battery gun operations</li> <li>•installing parts and securing</li> <li>•assist arm use for epa gun attachments</li> <li>•limited bending no overhead work</li> </ul>
			25-FC-032S		
			25-FC-033S		
			25-FC-034S		
			25-FC-035S		
			25-FC-036S		
CHASSIS	Team 17	6	25-CH-112L	<ul style="list-style-type: none"> <li>• install Ft PFAF CRFM lh RR speed sensor</li> <li>•install FT PFAF crfm rh ft rr speed sensors</li> <li>•connect Front A/C unit</li> <li>•Ft underbody HVAC and High voltage works</li> <li>•Brake APD test and surge bottle connections</li> <li>•Rear underbody HVAC and HV connections</li> </ul>	<ul style="list-style-type: none"> <li>•lift assist work</li> <li>•battery gun operations</li> <li>• installing parts and secure seating POA's</li> <li>•walk up stairs to platform</li> <li>•assist arm use for epa gun attachments</li> <li>•loading parts to an assist arm</li> <li>• underbody overhead work</li> </ul>
			25-CH-112R		
			25-CH-113L		
			25-CH-113R		
			25-CH-114L		
			25-CH-114R		
CHASSIS	Team 18	6	25-CH-117L	<ul style="list-style-type: none"> <li>•12Volt battery install and battery box</li> <li>•install IP lower compartment and Ress secure</li> <li>•steering connections IP Lh shock and ress secure</li> <li>•Engine compartment connections</li> <li>•Front corner sub both LH and RH sides</li> <li>•Front shock sub both left and right sides</li> </ul>	<ul style="list-style-type: none"> <li>•lift assist work</li> <li>•battery gun operations</li> <li>• installing parts and secure seating POA's</li> <li>•walk up stairs to platform</li> <li>•assist arm use for epa gun attachments</li> <li>•staging parts for transfer</li> <li>• some bending no overhead work</li> </ul>
			25-CH-117R		
			25-CH-118L		
			25-CH-118R		
			25-CR-021S		
			25-CR-022S		

FRAMING	Team 21	5	19-LA-050R	<ul style="list-style-type: none"> <li>•side body bolt install to skateboard</li> <li>•inside vehicle floor bolt install</li> <li>•sub assy of door latch and floor bolts</li> <li>• installation of door latch rh side</li> </ul>	<ul style="list-style-type: none"> <li>•bump cap required</li> <li>•no overhead</li> <li>•twisting</li> <li>•battery gun opoeration</li> <li>•bending on a rolling chair</li> <li>stairs to platform</li> <li>•walk up</li> </ul>
			19-LA-050S		
			19-LA-070R		
			19-LA-080R		
			19-LA-080N		
FRAMING	Team 22	6	19-LA-020L	<ul style="list-style-type: none"> <li>•wiping skateboard for bulkhead</li> <li>•wire harness routing and couplers</li> <li>•side body bolt install to skateboard</li> <li>•inside vehicle floor bolts</li> <li>•bulk head bolts to skateboardd</li> <li>•all labels installed cert etc</li> <li>•weather strip installation</li> <li>•sub assy of door latch and installation</li> </ul>	<ul style="list-style-type: none"> <li>•bump cap required</li> <li>•no overhead</li> <li>•battery gun operation</li> <li>•bending and twisting</li> <li>•bending on a rolling chair</li> <li>•installation of parts and secure seating POA's</li> </ul>
			19-LA-050L		
			19-LA-050M		
			19-LA-070L		
			19-LA-080L		
			19-LA-080T		
FRAMING	Team 24	6	19-LA-130L	<ul style="list-style-type: none"> <li>•side body bolts to the roof inside vehilce</li> <li>•airbag installlation</li> <li>•bulk head bolts to the sidebody</li> <li>•bulk accuator installation</li> <li>•head inges and fender brakets</li> <li>• routing of harnesses</li> <li>•garage door latch install</li> </ul>	<ul style="list-style-type: none"> <li>•bump cap required</li> <li>• overhead work</li> <li>•battery gun operation</li> <li>•bending and twisting</li> <li>•bending on a rolling chair</li> <li>•installation of parts and secure seating POA's</li> </ul>
			19-LA-130R		
			19-LA-140R		
			19-LA-140L		
			19-LA-160L		
			19-LA-160R		
FRAMING	Team 27	5	19-LA-190L	<ul style="list-style-type: none"> <li>•garage door pick and installation</li> <li>•engine compartment work</li> <li>•seatbelt secure</li> <li>•door latch and harness work</li> <li>•fire extinguisher installation</li> </ul>	<ul style="list-style-type: none"> <li>•lift assist work</li> <li>•battery gun operations</li> <li>• installing parts and secure seating POA's</li> <li>•walk up stairs to platform</li> <li>•rolling chair work</li> <li>pushing carts in and out</li> <li>• overhead work</li> </ul>
			19-LA-200M		
			19-LA-210M		
			19-LA-250L		
			19-LA-250L		

FRAMING	Team 28	4	19-LA-210L	<ul style="list-style-type: none"> <li>•installing cargo door tracks</li> <li>•tensioning of cargo door</li> <li>•adjusting strikers</li> <li>•removal of shipping bars</li> <li>•installation of side doors and secure</li> </ul>	<ul style="list-style-type: none"> <li>•hoist work</li> <li>•battery gun operations</li> <li>• installing parts and secure</li> <li>•walk up stairs to platform</li> <li>•pushing and pulling work</li> <li>•overhead</li> </ul>
			19-LA-210R		
			19-LA-220L		
			19-LA-220R		
FRAMING	Team 31	7	19-LA-300L	<ul style="list-style-type: none"> <li>•D pillar and spoiler install</li> <li>•B pillar installing</li> <li>•harness work</li> <li>•sealer application</li> <li>•step well work grip tape work</li> <li>•battery box</li> </ul>	<ul style="list-style-type: none"> <li>•chair work</li> <li>•battery gun operations</li> <li>• installing parts and secure POA's</li> <li>•walk up stairs to platform</li> <li>•pushing and pulling carts</li> <li>•overhead work</li> </ul>
			19-LA-310L		
			19-LA-310R		
			19-LA-340R		
			19-LA-340L		
			19-LA-350R		
			19-LA-350L		
TRIM	Team 32	6	17-T1-302L	<ul style="list-style-type: none"> <li>•Brake fill</li> <li>bottle install</li> <li>• LH and RH PEPS and fender install</li> <li>•LH FT fascia and step bracket</li> <li>•RH Ft fascia</li> <li>•FT LH and RH fascia and fender secure</li> <li>•FT liner install</li> <li>•Rear step bracket install</li> <li>•washer</li> </ul>	<ul style="list-style-type: none"> <li>•no overhead work</li> <li>•Battery gun operations</li> <li>•installing parts and secure</li> <li>•walk upstairs to platform</li> <li>•some bending and twisting</li> <li>•torgue reaction bar</li> <li>•</li> </ul>
			17-T1-303L		
			17-T1-304L		
			17-T1-304R		
			17-T1-305L		
			17-T1-305R		
TRIM	Team 33	6	17-T1-306L	<ul style="list-style-type: none"> <li>•tire install</li> <li>• tire installation with nut runner</li> <li>•underbody work with multi spindle</li> <li>•shear plate install</li> <li>• Front and Rear Fascia Secure</li> <li>•Frt and Rear rocker</li> <li>•Step secure</li> </ul>	<ul style="list-style-type: none"> <li>•overhead work</li> <li>•Battery gun operations</li> <li>•installing parts and secure</li> <li>•walking upstairs to platform</li> <li>•some bending and twisting</li> <li>•hoist work</li> <li>•operating assist to install parts</li> </ul>
			17-T1-306R		
			17-T1-307R		
			17-T1-307L		
			17-T1-308L		
			17-T1-308R		

TRIM	Team 41	4	17-T2-401L	<ul style="list-style-type: none"> <li>•RAD fill</li> <li>•A/C Fill</li> <li>•Rear lamp camera harness installation</li> <li>•Close out panel driver and passenger sides</li> <li>•headliner rack install                      •spare tire bracket install</li> </ul>	<ul style="list-style-type: none"> <li>• overhead work</li> <li>•Battery gun operations</li> <li>•installing parts and secure</li> <li>•walking and stepping in and out of vehicle</li> <li>•some bending and twisting</li> <li>•hoist work</li> <li>•operating assist to install parts</li> </ul>
			17-T2-402L		
			17-T2-403L		
			17-HL-OHB1		
TRIM	Team 42	4	17-T2-404L	<ul style="list-style-type: none"> <li>•headliner install left and right hand sides</li> <li>•Driver seat frame and seat belt installation</li> <li>•Passenger jump seat installation <ul style="list-style-type: none"> <li>• over head console install</li> </ul> </li> <li>•Spare tire install</li> </ul>	<ul style="list-style-type: none"> <li>•awkward posture</li> <li>•Battery gun operations</li> <li>•installing parts and secure POA clips</li> <li>•walking around and in and out of vehicles</li> <li>•some bending and twisting</li> <li>•hoist work</li> <li>•operating assist to install parts</li> </ul>
			17-T2-404R		
			17-T2-405L		
			17-T2-405R		
TRIM	Team 43 (DG Glass)	6	17-T2-406L	<ul style="list-style-type: none"> <li>• wipes and skiving</li> <li>•windshield and QTR glass installation LHS</li> <li>•Windshield and QTR glass instalation RHS</li> <li>•Front end work LH sides</li> <li>•Front end workRH sides</li> <li>•Steering wheel install</li> <li>•side view mirror install</li> </ul>	<ul style="list-style-type: none"> <li>• overhead work</li> <li>•Battery gun operations</li> <li>•installing parts and secure push pin work</li> <li>•walk upstairs to platform</li> <li>•some bending and twisting</li> <li>•hoist work</li> <li>•operating assist to install parts</li> </ul>
			17-T2-406R		
			17-T2-407L		
			17-T2-407R		
			17-T2-409L		
			17-T2-409R		
REPAIR	Team 51	10	On Line X 2	Repair	Repair
			Off Line X 4		
			Shaower x2		
			Framing On Line		
			Alignment		