

GENERAL ASSEMBLY

	TEAM	SIZE	STATIONS	DESCRIPTION	WORK TYPE
IP SUB	Team 01	6	25-IP-001S	•Building the IP •Load IP tie bar to rack •IP wire harness assembly • Pedal assy accelerator and install •Module assy and install • cover and duct work assy •Steering and Cluster assy and install	• hoist work •manual rotation of cart for job access •pushing of IP cart to next station •battery gun operations •installing parts and securing •plugging in and testing of IP •limited bending no overhead work
			25-IP-002S		
			25-IP-004S		
			25-IP-005S		
			25-IP-006S		
			25-CK-IP		
CHASSIS	Team 11	5	25-CH-101L	•Chassis North and rear drive unit assy •Cross harness install •Vin etch install •rear cargo mat install and secure •Brake sub and install •building of HVAC and install •building of rear drive unit and corners	•Hoist work •battery gun operations •installing parts and secure •walk up 4 stairs to platform •bending kneeling involved but no overhead work
			25-CH-101R		
			25-CH-102R		
			25-CH-103R		
			25-RC-045S		
CHASSIS	Team 12 (was Team 13)	7	25-CH-61S	•obcm module sub •IP install and secure •high voltage charge port install •Main body wire harness install •upper control arm spare tire and rear shock install	•hoist work •battery gun operations •installing parts and secure •walk up 4 stairs to platform •overhead work for main body harness •assist arm use for tire and epa gun attachments •bending sitting reaching required
			25-CH-104L		
			25-CH-104R		
			25-CH-106L		
			25-CH-106M		
			25-CH-106R		
CHASSIS	Team 13 (was Team 14)	4	25-CH-107L	•upper control secure 12vcable route and poa's •Sub IPEO •install and secure IPEO •load Ress to body •Secure Ress •wire harness work in front of vehicle	•hoist work •battery gun operations •installing parts and secure •walk up stairs to platform •assist arm use for epa gun attachments •some bending some underbody over head work
			25-CH-107R		
			25-CH-108L		
			25-CH-108R		
CHASSIS	Team 14 (was Team 12)	6	25-CH-109R	•seating of main body wire harness and ress connectors •seating and charge port shield •Body marriage •moving in and out of the front drive cradle •moving in and out of the rear drive cradle •secure the cradles to the body •removal of the empty cats back to subs	•lift assist work •battery gun operations • installing parts and secure seating POA's •walk up stairs to platform •assist arm use for epa gun attachments •pushing and pulling of carts with load and without • some underbody overhead work
			25-CH-110R		
			25-CH-110S		
			25-CH-111L		
			25-CH-111M		
			25-CH-111R		
REAR CRADLE SUB	Team 15	4	25-CH-111S	•building the rear cradle •load and secure rear leaf springs and brackets •load and secure rear axle •load and secure rear drive unit and hlf shafts •rotor caliper and hub nut secure both sides	• hoist work •pushing of rear drive cradle cart to next station •battery gun operations •installing parts and securing •assist arm use for epa gun attachments •limited bending no overhead work
			25-RC-041S		
			25-RC-041A		
			25-RC-042S		
FRONT CRADLE SUB	Team 16	6	25-RC-043R	•Build Front drive Cradle •Load cradle and control arms and secure •stab bar and drive motor secure •load front drive unit to half shaft table and secure •load to cradle add front shocks and secure •add CRFM scan all parts •scan and add all hose assy	• hoist work •pushing of front drive cradle cart to next station •battery gun operations •installing parts and securing •assist arm use for epa gun attachments •limited bending no overhead work
			25-FC-031S		
			25-FC-032S		
			25-FC-033S		
			25-FC-034S		
			25-FC-035S		
CHASSIS	Team 17	6	25-FC-036S	• install Ft PFAF CRFM lh RR speed sensor •install FT PFAF crfm rh ft rr speed sensors •connect Front A/C unit •Ft underbody HVAC and High voltage works •Brake APD test and surge bottle connections •Rear underbody HVAC and HV connections	•lift assist work •battery gun operations • installing parts and secure seating POA's •walk up stairs to platform •assist arm use for epa gun attachments •loading parts to an assist arm • underbody overhead work
			25-CH-112L		
			25-CH-112R		
			25-CH-113L		
			25-CH-113R		
			25-CH-114L		
			25-CH-114R		

CHASSIS	Team 18	6	25-CH-117L	•12Volt battery install and battery box •install IP lower compartment and Ress secure •steering connections IP Lh shock and ress secure •Engine compartment connections •Front corner sub both LH and RH sides •Front shock sub both left and right sides	•lift assist work •battery gun operations • installing parts and secure seating POA's •walk up stairs to platform •assist arm use for epa gun attachments •staging parts for transfer • some bending no overhead work
			25-CH-117R		
			25-CH-118L		
			25-CH-118R		
			25-CR-021S		
			25-CR-022S		
FRAMING	Team 21	5	19-LA-050R	•side body bolt install to skateboard •inside vehicle floor bolt install •sub assy of door latch and floor bolts • installation of door latch rh side	•bump cap required •no overhead •twisting •battery gun operation •bending on a rolling chair •walk up stairs to platform
			19-LA-050S		
			19-LA-070R		
			19-LA-080R		
			19-LA-080N		
FRAMING	Team 22	6	19-LA-020L	•wiping skateboard for bulkhead •wire harness routing and couplers •side body bolt install to skateboard •inside vehicle floor bolts •bulk head bolts to skateboarrrd •all labels installed cert etc •weather strip installation •sub assy of door latch and installation	•bump cap required •no overhead •battery gun operation •bending and twisting •bending on a rolling chair •installation of parts and secure seating POA's
			19-LA-050L		
			19-LA-050M		
			19-LA-070L		
			19-LA-080L		
			19-LA-080T		
FRAMING	Team 24	6	19-LA-130L	•side body bolts to the roof inside vehilce •airbag installlation •bulk head bolts to the sidebody •bulk accuator installation •head inges and fender brakets • routing of harnesses •garage door latch install	•bump cap required • overhead work •battery gun operation •bending and twisting •bending on a rolling chair •installation of parts and secure seating POA's
			19-LA-130R		
			19-LA-140R		
			19-LA-140L		
			19-LA-160L		
			19-LA-160R		
FRAMING	Team 27	5	19-LA-190L	•garage door pick and installation •engine compartment work •installing cargo door tracks •tensioning of cargo door •adjusting strikers •removal of shipping bars	•lift assist work •battery gun operations • installing parts and secure seating POA's •walk up stairs to platform •rolling chair work - pushing carts in and out • overhead work
			19-LA-200M		
			19-LA-210M		
			19-LA-210L		
			19-LA-210R		
FRAMING	Team 28	4	19-LA-220L	•installation of side doors and secure •seatbelt secure •door latch and harness work •fire extinguisher installation	•hoist work •battery gun operations • installing parts and secure •walk up stairs to platform •pushing and pulling •overhead work
			19-LA-220R		
			19-LA-250L		
			19-LA-250L		
FRAMING	Team 31	7	19-LA-300L	•D pillar and spoiler install •B pillar installing •harness work •sealer application •step well work grip tape •battery box work	•chair work •battery gun operations • installing parts and secure POA's •walk up stairs to platform •pushing and pulling carts •overhead work
			19-LA-310L		
			19-LA-310R		
			19-LA-340R		
			19-LA-340L		
			19-LA-350R		
TRIM	Team 32	6	17-T1-302L	•Brake fill •washer •bottle install • LH and RH PEPS and fender install •LH FT fascia and step bracket •RH Ft fascia •FT LH and RH fascia and fender secure •FT liner install •Rear step bracket install	•no overhead work •Battery gun operations •installing parts and secure •walk upstairs to platform •some bending and twisting •torgue reaction bar
			17-T1-303L		
			17-T1-304L		
			17-T1-304R		
			17-T1-305L		
			17-T1-305R		
TRIM	Team 33	6	17-T1-306L	•tire install • tire installation with nut runner •underbody work with multi spindle •shear plate install •Front and Rear Fascia Secure •Frt and Rear rocker •Step secure	•overhead work •Battery gun operations •installing parts and secure •walking upstairs to platform •some bending and twisting •hoist work •operating assist to install parts
			17-T1-306R		
			17-T1-307R		
			17-T1-307L		
			17-T1-308L		
			17-T1-308R		

TRIM	Team 41	4	17-T2-401L	•RAD fill •A/C Fill •Rear lamp camera harness installation •Close out panel driver and passenger sides •headliner rack install •spare tire bracket install	• overhead work •Battery gun operations •installing parts and secure •walking and stepping in and out of vehicle •some bending and twisting •hoist work •operating assist to install parts
			17-T2-402L		
			17-T2-403L		
			17-HL-OHB1		
			17-T2-406L		
TRIM	Team 43	6	17-T2-406R	• wipes and skiving •windshield and QTR glass installation LHS •Windshield and QTR glass instalation RHS •Front end work LH sides •Front end workRH sides •Steering wheel install •side view mirror install	• overhead work •Battery gun operations •installing parts and secure push pin work •walk upstairs to platform •some bending and twisting •hoist work •operating assist to install parts
			17-T2-407L		
			17-T2-407R		
			17-T2-409L		
			17-T2-409R		